

# Start Guide

## QEC-R11A44S : EtherCAT Remote Analog Input/Output



86Duino Coding IDE 501

EtherCAT Library

(Version 1.0)

# Revision

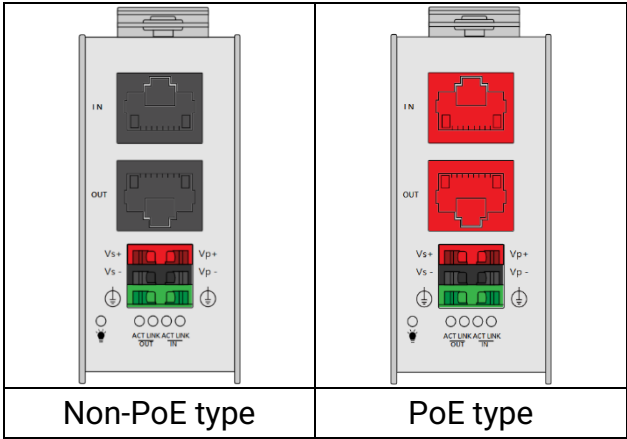
| Date      | Version    | Description  |
|-----------|------------|--------------|
| 2025/10/3 | Version1.0 | New Release. |

# Preface

In this guide, we will show you how to use the EtherCAT MDevice QEC-M-01 and the QEC-R11A44S module (EtherCAT Analog I/O module).

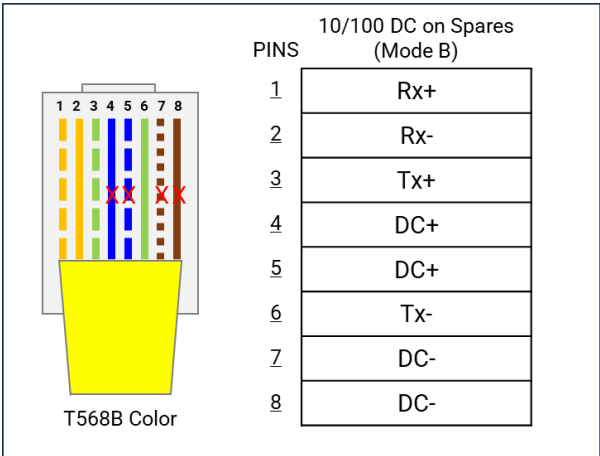
## Notes QEC’s PoE (Power over Ethernet)

In QEC product installations, users can easily distinguish between PoE and non-PoE: if the RJ45 house is red, it is PoE type, and if the RJ45 house is black, it is non-PoE type.



PoE (Power over Ethernet) is a function that delivers power over the network. QEC can be equipped with an optional PoE function to reduce cabling. In practice, PoE is selected based on system equipment, so please pay attention to the following points while evaluating and testing:

- 1. The PoE function of QEC is different and incompatible with EtherCAT P, and the PoE function of QEC is based on PoE Type B, and the pin functions are as follows:



- 2. When connecting PoE and non-PoE devices, make sure to disconnect Ethernet cables at pins 4, 5, 7, and 8 (e.g., when a PoE-supported QEC EtherCAT MDevice connects with a third-party EtherCAT SubDevice).
- 3. QEC’s PoE power supply is up to 24V/3A.

# 1. Connection and wiring hardware

The following devices are used here:

1. QEC-M-01 (EtherCAT MDevice)
2. QEC-R11A44S module (EtherCAT Analog I/O module)
3. 24VDC power supply & EU-type terminal cable & LAN cable

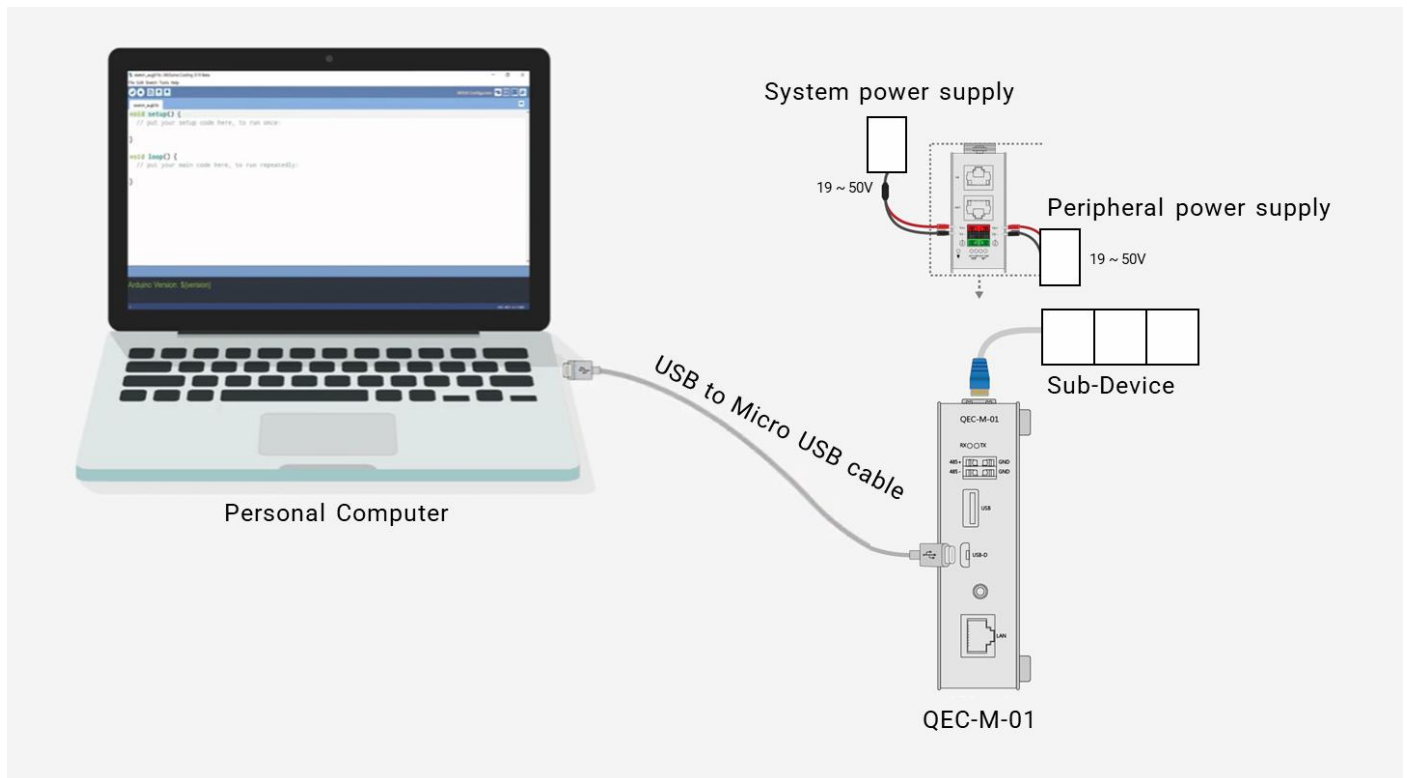


## 1.1 QEC-M-01

QEC-M-01 is an EtherCAT MDevice with real-time, reliable, and synchronous control. The 86Duino is an industrial Arduino-like software that makes it an easy-to-develop, stable, and economical automation system, allowing users to develop EtherCAT quickly.

The diagram shows a typical wiring example with a QEC MDevice and a Personal Computer.

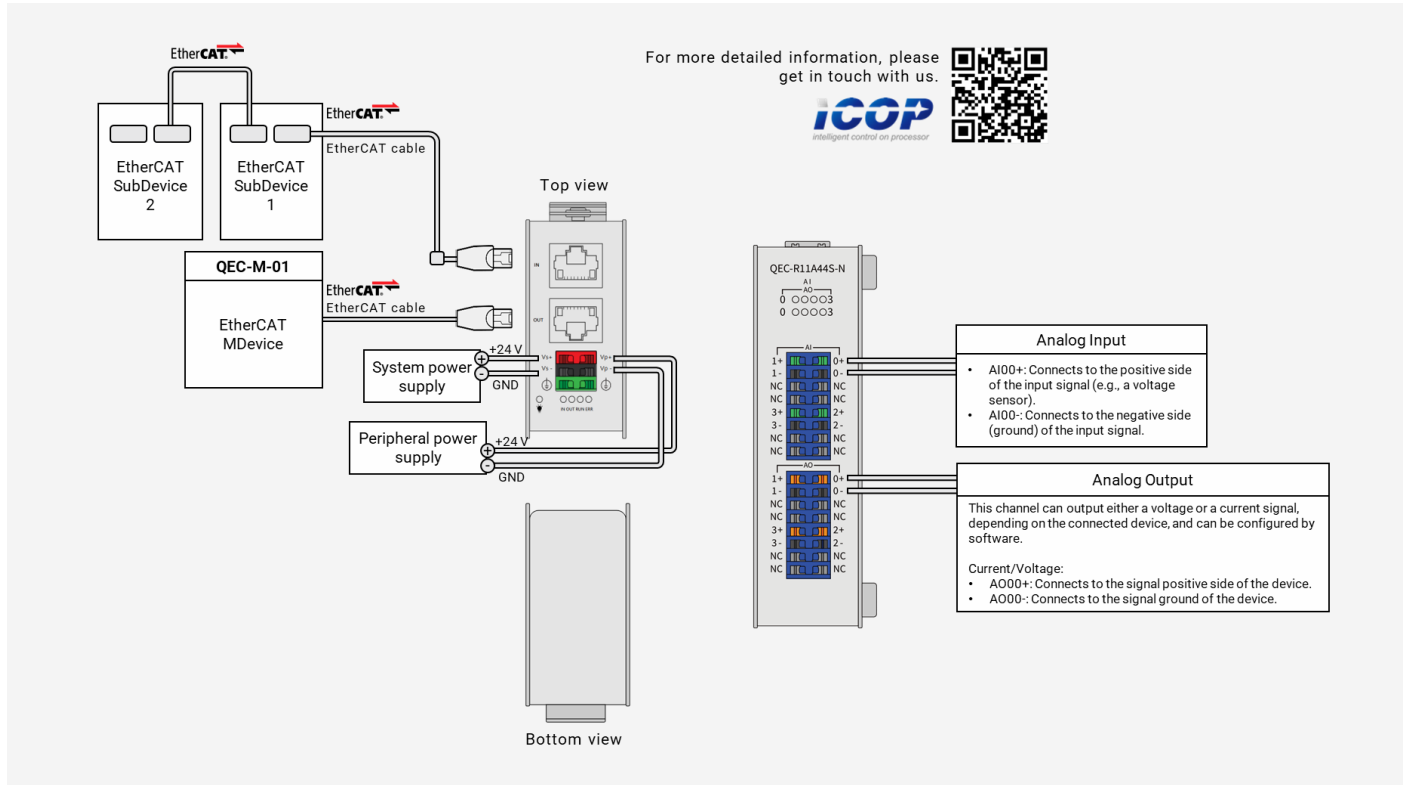
1. Power Supply: Connect to Vs+/Vs- and Vp+/Vp- power supplies via EU terminals for 24V power.
2. EtherCAT Connection: Using the EtherCAT Out port (On the top side) connected to the EtherCAT In port of EtherCAT SubDevice via RJ45 cable.



## 1.2 QEC-R11A44S

The **QEC-R11A44S** is an EtherCAT 4-channel DAC and 4-channel ADC SubDevice module that can be configured for voltage/current mode via software.

The diagram shows a typical wiring example with a QEC MDevice and an EtherCAT network.

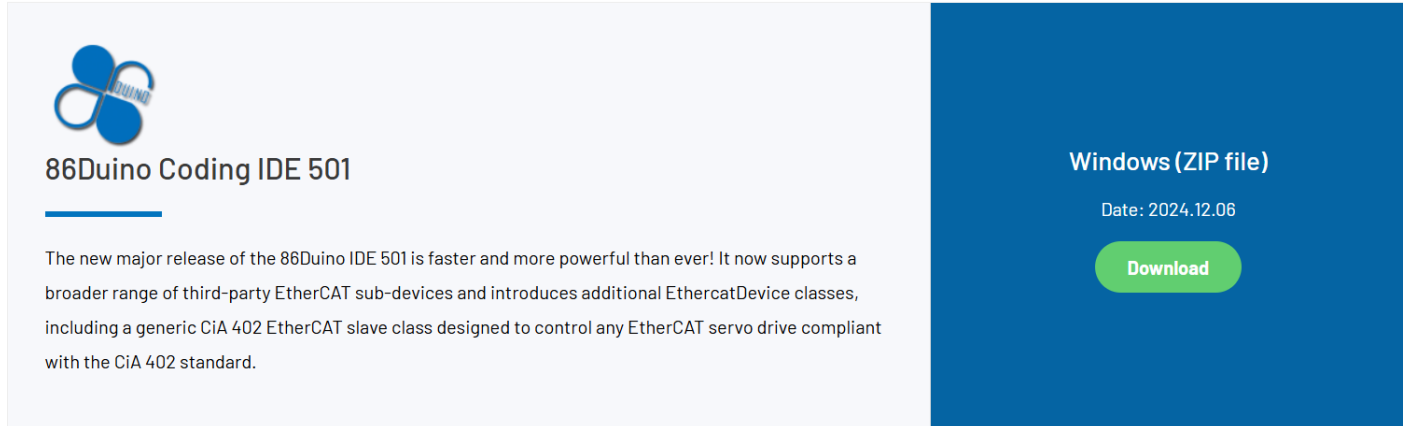


Connections are grouped by function:

- EtherCAT: MDevice → IN; OUT for daisy-chain.
- Power & Grounding:
  - VS+/VS-: system power +24 V/GND
  - VP+/VP-: field I/O power +24 V/GND
- Analog I/O:
  - AO voltage/current (software-selectable): AO00+ to device positive, AO00- to return.
  - AI: AI00+ to sensor positive, AI00- to sensor return.
- Indicators: PWR / RUN / ERR / L/A (see later section).
- Color legend: AO + Orange / - Black; AI + Green / - Black.

## 2. Software/Development Environment

Download 86duino IDE from <https://www.qec.tw/software/>.



**86duino Coding IDE 501**

The new major release of the 86duino IDE 501 is faster and more powerful than ever! It now supports a broader range of third-party EtherCAT sub-devices and introduces additional EthercatDevice classes, including a generic CiA 402 EtherCAT slave class designed to control any EtherCAT servo drive compliant with the CiA 402 standard.

**Windows (ZIP file)**

Date: 2024.12.06

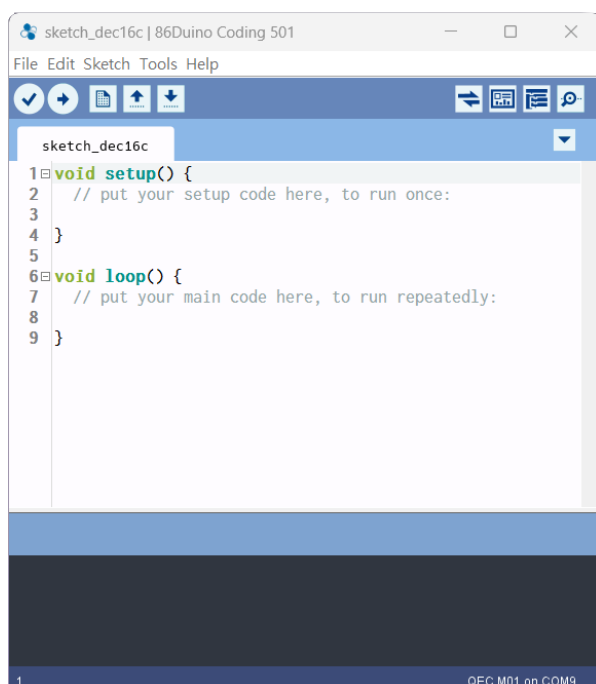
**Download**

After downloading, please unzip the downloaded zip file, no additional software installation is required, just double-click 86duino.exe to start the IDE.



**\*Note:** If Windows displays a warning, click Details once and then click the Continue Run button once.

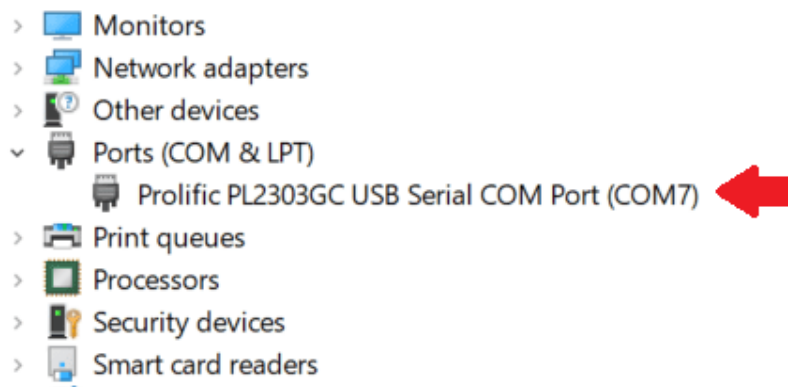
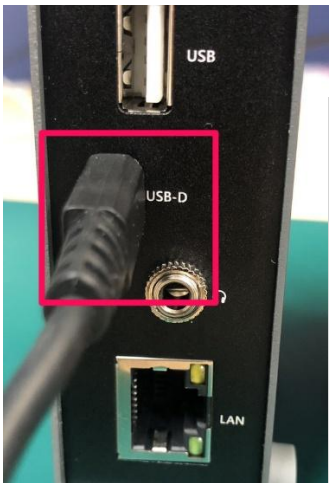
86duino Coding IDE 501+ looks like below.



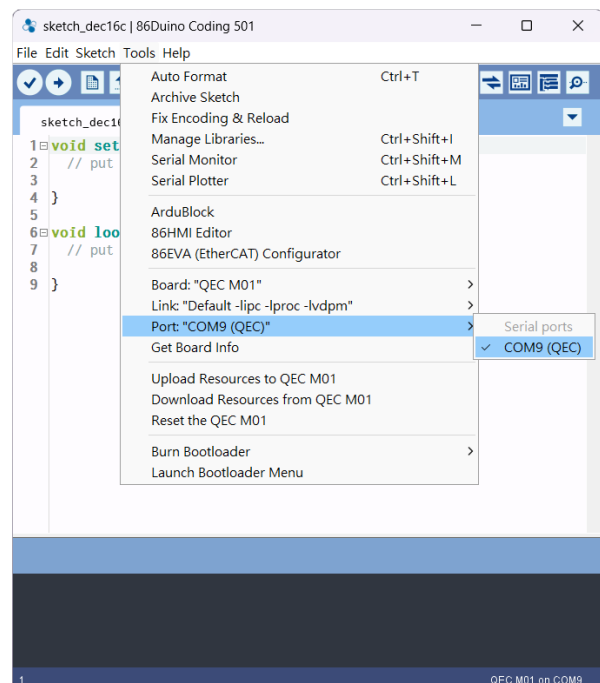
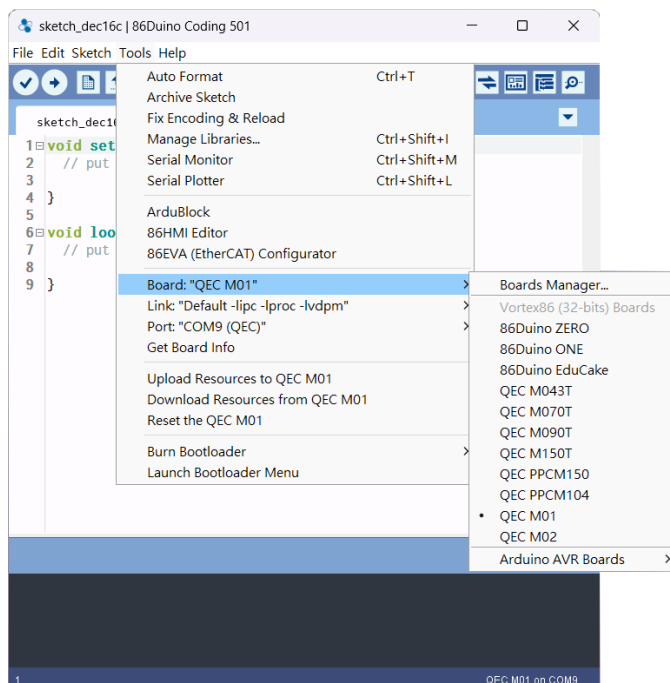
### 3. Connect to PC and set up the environment

Follow the steps below to set up the environment:

1. Connect the QEC-M-01 to your PC via a Micro USB to USB cable (86Duino IDE installed).
2. Turn on the QEC power.
3. Open **"Device Manager"** (select in the menu after pressing Win+X) -> **"Ports (COM & LPT)"** in your PC and expand the ports; you should see that the **"Prolific PL2303GC USB Serial COM Port (COMx)"** is detected; if not, you will need to install the required drivers.  
(For Windows PL2303 driver, you can download [here](#))



4. Open the 86Duino IDE.
5. Select the correct board: In the IDE's menu, select **"Tools" > "Board" > "QEC-M01"** (or the QEC MDevice model you use).
6. Select Port: In the IDE's menu, select **"Tools" > "Port"** and select the USB port to connect to the QEC MDevice (in this case, COM9 (QEC)).





## 4. Write code

The EtherCAT MDevice (QEC-M-01) and the QEC-R11A44S module (EtherCAT Analog I/O module) can be configured and programmed via the EtherCAT library in the 86Duino IDE.

The Arduino development environment has two main parts: `setup()` and `loop()`, which correspond to initialization and main programs. Before operating the EtherCAT network, you must configure it once. The process should be from Pre-OP to OP mode in EtherCAT devices.

The following program sets:

- EtherCAT Cycle Time: 1 millisecond.
- EtherCAT Mode: ECAT\_SYNC.

The `EthercatMaster` object ("master") represents the QEC-M-01, while the `EthercatDevice_QECR11A44S` object ("slave0") represents the QEC-R11A44S module.

We will read analog input AI00 (voltage) and sweep analog output AO00 from 0 V → 5 V in 1-V steps every second.

### A. In Setup Function:

In the `setup()` function, initialize communication, enter OP, and configure the analog ranges.

Follow the steps below:

1. Initialize Serial Communication
  - Start serial communication at a baud rate of 115200.
2. Start the EtherCAT MDevice
  - Use the `begin()` function to begin the EtherCAT MDevice and set the EtherCAT state machine to the PRE-OPERATIONAL state.
3. Attach the QEC-R11A44S EtherCAT SubDevice
  - Use the `attach()` function to attach the EtherCAT SubDevice to the EtherCAT Network. Set the node number and the specific MDevice.
4. Start the EtherCAT MDevice
  - Use the `start(1000000, ECAT_SYNC)` function to switch the EtherCAT state machine to the OPERATIONAL state. Set the cycle time to 1ms and ECAT\_SYNC mode.
5. Configure Analog I/O Modes
  - Use the `aiPinMode(0, 0)` function to set AI00 input range to  $\pm 22$  V (default).
  - Use the `aoPinMode(0, 0)` function to set AO00 to voltage output 0–5 V (default).

### B. In Loop Function:

In the `loop()` function, print the measured AI voltage and step the AO voltage.

1. Logic
  - Read AI00 with `voltageRead(0)` and print the value.

- Write AO00 with `voltageWrite(0, i)`, where  $i$  sweeps  $0 \rightarrow 5 \rightarrow 0$  (in volts), updating every 1 s.

## 2. Code Logic Summary

- Use `voltageRead(ch)` to get the analog input voltage of channel  $ch$ .
- Use `voltageWrite(ch, volts)` to set the analog output voltage of channel  $ch$ .

## C. AI / AO Range Options

Use `aiPinMode(ch, mode)` / `aoPinMode(ch, mode)` to select input/output ranges or signal type (per device options).

### 1. Default

- `ECAT_AI_PIN_MODE_N22_TO_P22_V` ( $\pm 22$  V).
- `ECAT_AO_PIN_MODE_0_TO_5_V` (0–5 V).

### 2. Analog Input (AI) voltage ranges

- `ECAT_AI_PIN_MODE_N22_TO_P22_V` (0) –  $\pm 22$  V (*default*)
- `ECAT_AI_PIN_MODE_N20_TO_P20_V` (1) –  $\pm 20$  V
- `ECAT_AI_PIN_MODE_N11_TO_P11_V` (2) –  $\pm 11$  V
- `ECAT_AI_PIN_MODE_N10_TO_P10_V` (3) –  $\pm 10$  V
- `ECAT_AI_PIN_MODE_N5_TO_P5_V` (4) –  $\pm 5$  V
- `ECAT_AI_PIN_MODE_0_TO_22_V` (5) – 0–22 V
- `ECAT_AI_PIN_MODE_0_TO_20_V` (6) – 0–20 V
- `ECAT_AI_PIN_MODE_0_TO_11_V` (7) – 0–11 V
- `ECAT_AI_PIN_MODE_0_TO_10_V` (8) – 0–10 V

### 3. Analog Output (AO) ranges / types

- `ECAT_AO_PIN_MODE_0_TO_5_V` (0) – 0–5 V (*default*)
- `ECAT_AO_PIN_MODE_0_TO_10_V` (1) – 0–10 V
- `ECAT_AO_PIN_MODE_N5_TO_P5_V` (2) –  $\pm 5$  V
- `ECAT_AO_PIN_MODE_N10_TO_P10_V` (3) –  $\pm 10$  V
- `ECAT_AO_PIN_MODE_3p5_TO_23p5_mA` (4) – 3.5–23.5 mA (current)
- `ECAT_AO_PIN_MODE_0_TO_20_mA` (5) – 0–20 mA (current)
- `ECAT_AO_PIN_MODE_0_TO_24_mA` (6) – 0–24 mA (current)
- `ECAT_AO_PIN_MODE_N24_TO_P24_mA` (7) –  $\pm 24$  mA (current)
- `ECAT_AO_PIN_MODE_0_TO_6_V` (8) – 0–6 V
- `ECAT_AO_PIN_MODE_0_TO_12_V` (9) – 0–12 V
- `ECAT_AO_PIN_MODE_N6_TO_P6_V` (10) –  $\pm 6$  V
- `ECAT_AO_PIN_MODE_N12_TO_P12_V` (11) –  $\pm 12$  V
- `ECAT_AO_PIN_MODE_4_TO_20_mA` (12) – 4–20 mA (current)

The example code is as follows:

```
#include "Ethercat.h"

EthercatMaster master;
EthercatDevice_QECR11A44S slave0;
int i = 0;

void setup() {
  Serial.begin(115200);

  Serial.print("Begin: ");
  Serial.println(master.begin());

  Serial.print("Slave: ");
  Serial.println(slave0.attach(0, master));

  Serial.print("Start: ");
  Serial.println(master.start(1000000, ECAT_SYNC));



  /* The analog input voltage ranges */
  slave0.aiPinMode(0, 0); // ±22V (default)
  /* The analog input voltage ranges */
  slave0.aoPinMode(0, 0); // Voltage output 0 to +5 V (default)

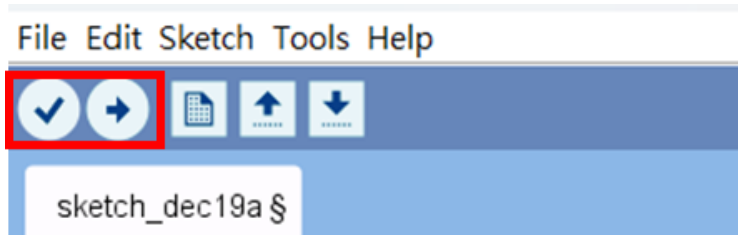
  delay(1000);
}

void loop() {
  // Print Analog Input Voltage value
  Serial.print("AI 00: ");
  Serial.println(slave0.voltageRead(0));

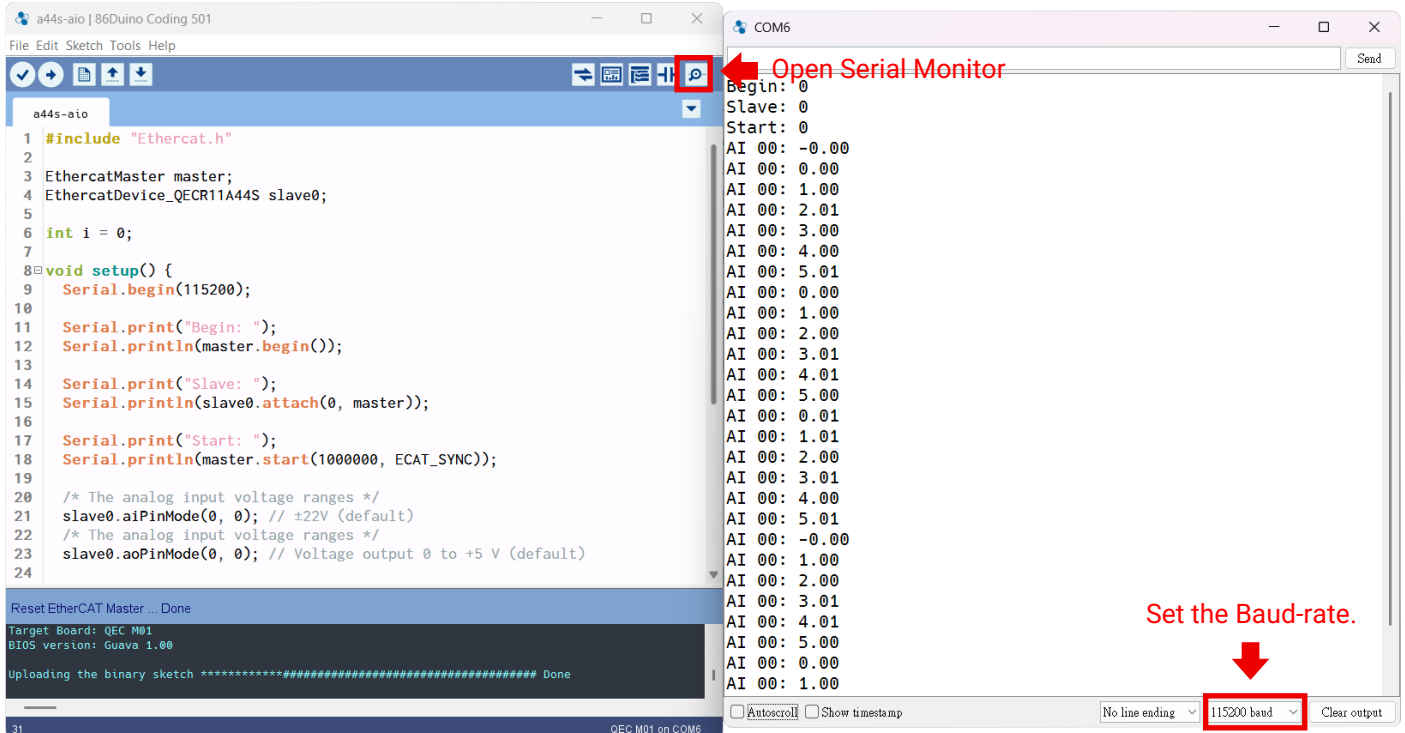
  // Cycle Analog Output Voltage from 0 to 5V
  slave0.voltageWrite(0, i);
  i++;
  if (i == 6) i = 0;

  delay(1000);
}
```

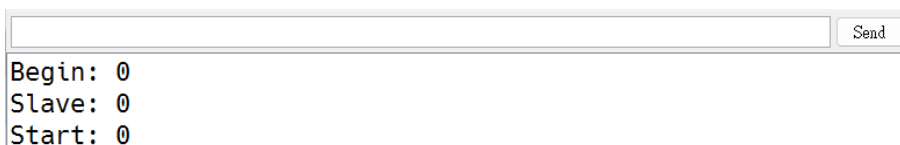
**\*Note:** Once the code is written, click on the toolbar to  compile, and to confirm that the compilation is complete and error-free, you can click  to upload.



After you successfully upload the program to the QEC-M-01, you can open the Serial Monitor on the 86Duino IDE. Please check that the Serial baud rate is the same as your setting.



If the EtherCAT communication configuration is successful, the Serial Monitor will print "0" for each status for EtherCAT.



It will print the analog input AI00 value (Voltage) to the serial monitor.

```
AI 00: -0.00
AI 00: -0.00
AI 00: 1.00
AI 00: 2.00
AI 00: 3.00
AI 00: 4.00
AI 00: 5.00
AI 00: -0.00
AI 00: 1.00
```

# Troubleshooting

## QEC-M-01 cannot successfully upload code

When you are unable to successfully upload code, please open 86EVA to check if your QEC EtherCAT MDevice's environment is abnormal. As shown in the figure below, please try updating your QEC EtherCAT MDevice's environment, which will include the following three items: Bootloader, EtherCAT firmware, and EtherCAT tool.



Now, we will further explain how to proceed with the update:

### Step 1: Setting up QEC-M

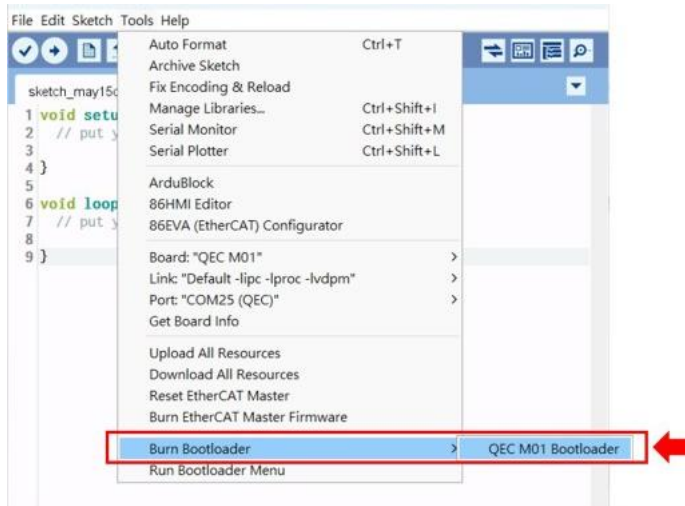
1. Download and install 86Duino IDE 500+ (or a newer version).  
You can download it from [Software](#).
2. Connect the QEC-M: Use a USB cable to connect the QEC-M to your computer.
3. Open 86Duino IDE: After the installation is complete, open the 86Duino IDE software.
4. Select Board: From the IDE menu, choose **"Tools"** > **"Board"** > **"QEC-M-01"** (or the specific model of QEC-M you are using).
5. Select Port: From the IDE menu, choose **"Tools"** > **"Port"** and select the USB port to which the QEC-M is connected.

## Step 2: Click “Burn Bootloader” button

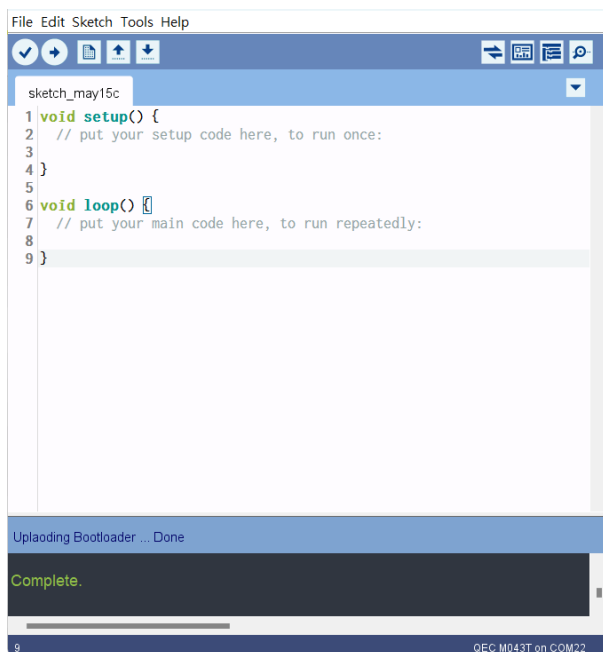
After connecting to your QEC-M product, go to **“Tools” > “Burn Bootloader”**.

The currently selected QEC-M name will appear. Clicking on it will start the update process, which will take approximately 5-20 minutes.

- QEC-M-01:



## Step 3: Complete the Update



After completing the above steps, your QEC-M has been successfully updated to the latest version of the development environment.

## Warranty

This product is warranted to be in good working order for a period of one year from the date of purchase. Should this product fail to be in good working order at any time during this period, we will, at our option, replace or repair it at no additional charge except as set forth in the following terms. This warranty does not apply to products damaged by misuse, modifications, accident or disaster. Vendor assumes no liability for any damages, lost profits, lost savings or any other incidental or consequential damage resulting from the use, misuse of, originality to use this product. Vendor will not be liable for any claim made by any other related party. Return authorization must be obtained from the vendor before returned merchandise will be accepted. Authorization can be obtained by calling or faxing the vendor and requesting a Return Merchandise Authorization (RMA) number. Returned goods should always be accompanied by a clear problem description.

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