

Start Guide

QEC-R11A44S : EtherCAT Remote Analog Input/Output with 86EVA



86Duino Coding IDE 501

EtherCAT Library

(Version 1.0)

Revision

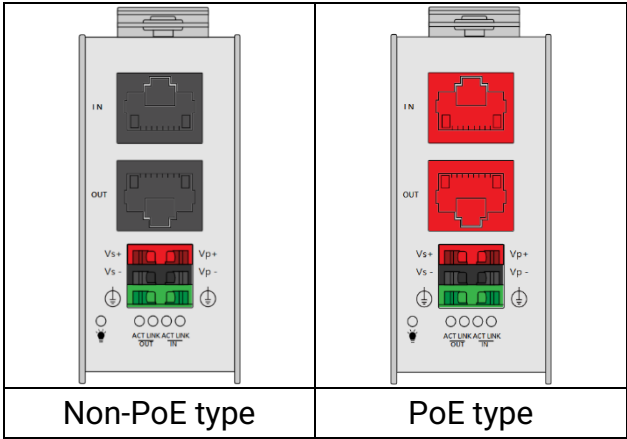
Date	Version	Description
2025/10/3	Version1.0	New Release.

Preface

In this guide, we will show you how to use the EtherCAT MDevice QEC-M-01 and the QEC-R11A44S module (EtherCAT Analog I/O module).

Notes QEC’s PoE (Power over Ethernet)

In QEC product installations, users can easily distinguish between PoE and non-PoE: if the RJ45 house is red, it is PoE type, and if the RJ45 house is black, it is non-PoE type.



PoE (Power over Ethernet) is a function that delivers power over the network. QEC can be equipped with an optional PoE function to reduce cabling. In practice, PoE is selected based on system equipment, so please pay attention to the following points while evaluating and testing:

- 1. The PoE function of QEC is different and incompatible with EtherCAT P, and the PoE function of QEC is based on PoE Type B, and the pin functions are as follows:



- 2. When connecting PoE and non-PoE devices, make sure to disconnect Ethernet cables at pins 4, 5, 7, and 8 (e.g., when a PoE-supported QEC EtherCAT MDevice connects with a third-party EtherCAT SubDevice).
- 3. QEC’s PoE power supply is up to 24V/3A.

1. Connection and wiring hardware

The following devices are used here:

1. QEC-M-01 (EtherCAT MDevice)
2. QEC-R11A44S module (EtherCAT Analog I/O module)
3. 24VDC power supply & EU-type terminal cable & LAN cable

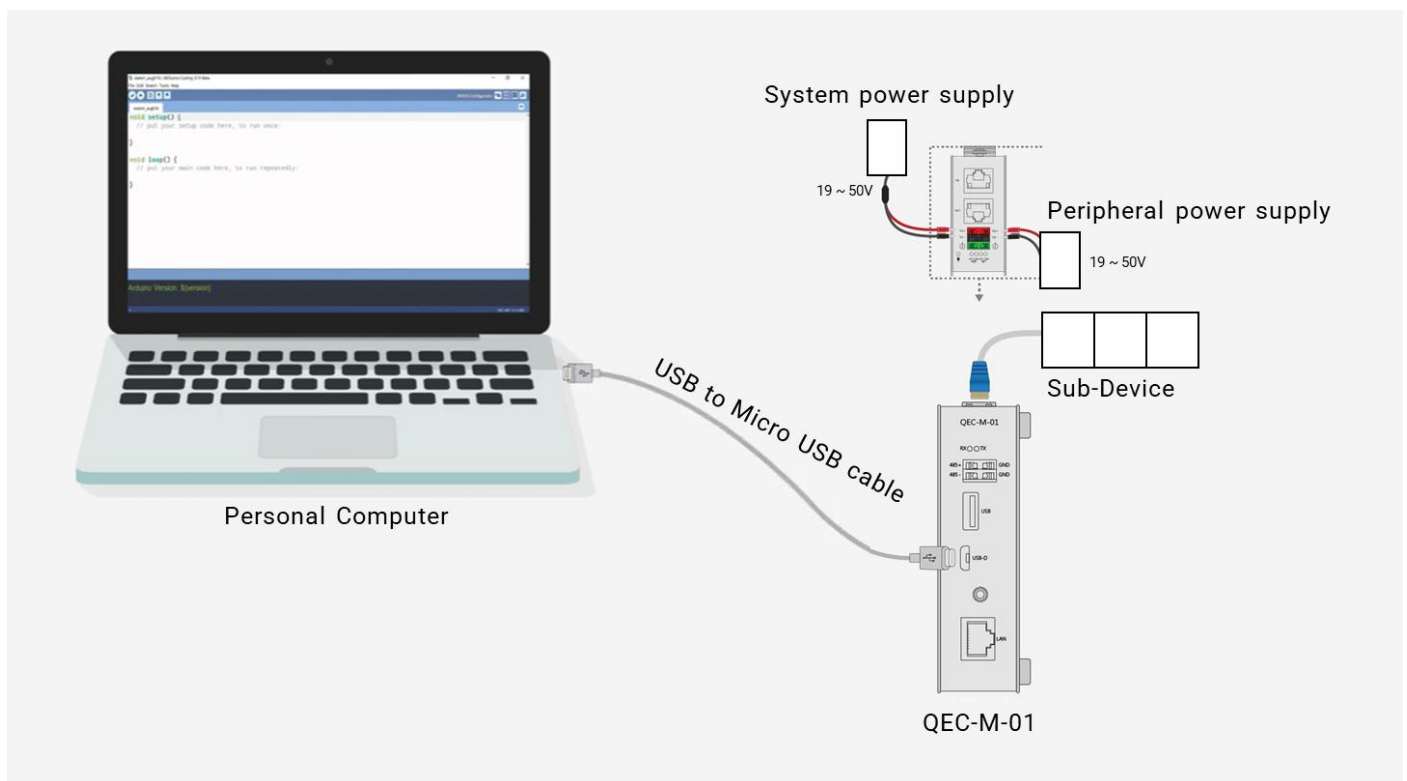


1.1 QEC-M-01

QEC-M-01 is an EtherCAT MDevice with real-time, reliable, and synchronous control. The 86Duino is an industrial Arduino-like software that makes it an easy-to-develop, stable, and economical automation system, allowing users to develop EtherCAT quickly.

The diagram shows a typical wiring example with a QEC MDevice and a Personal Computer.

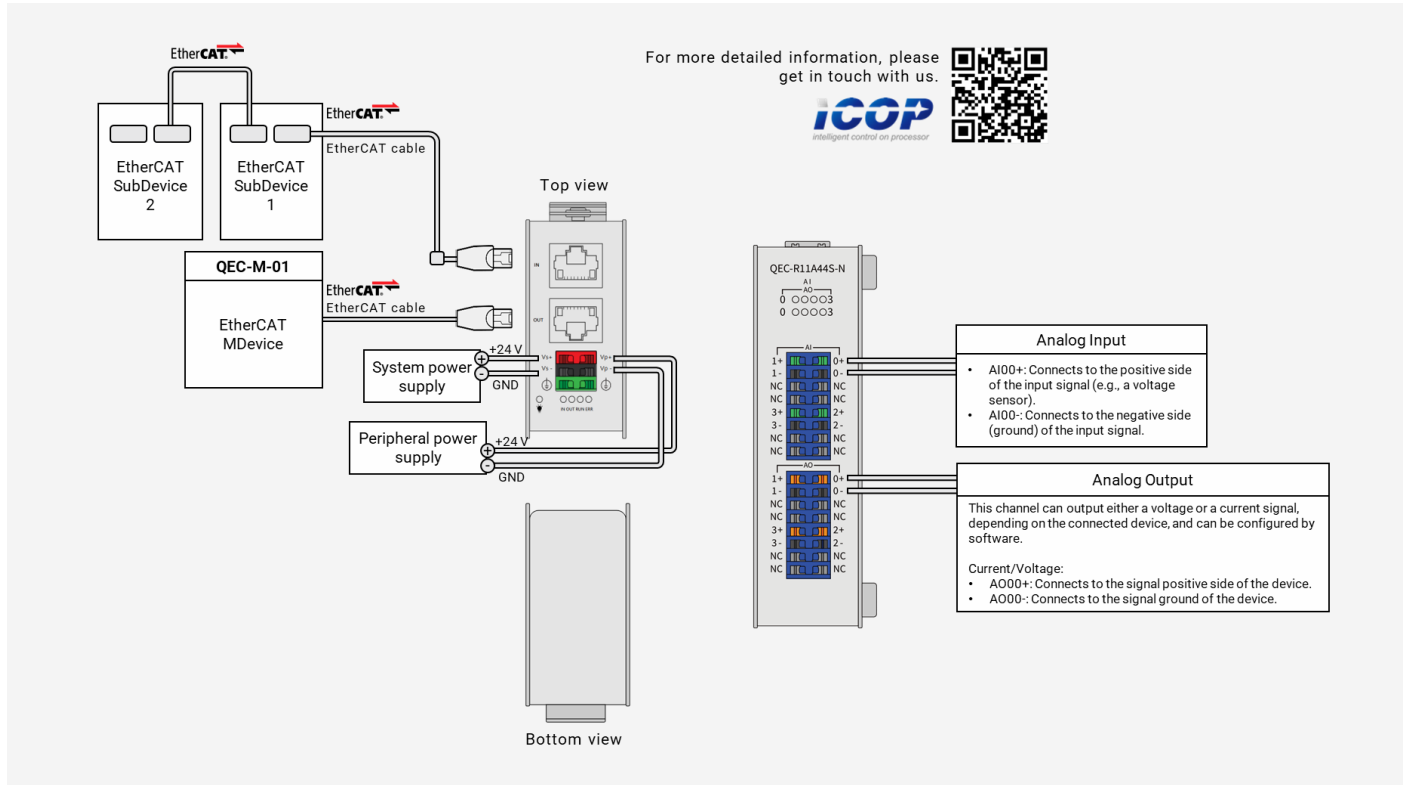
1. Power Supply: Connect to Vs+/Vs- and Vp+/Vp- power supplies via EU terminals for 24V power.
2. EtherCAT Connection: Using the EtherCAT Out port (On the top side) connected to the EtherCAT In port of EtherCAT SubDevice via RJ45 cable.



1.2 QEC-R11A44S

The **QEC-R11A44S** is an EtherCAT 4-channel DAC and 4-channel ADC SubDevice module that can be configured for voltage/current mode via software.

The diagram shows a typical wiring example with a QEC MDevice and an EtherCAT network.

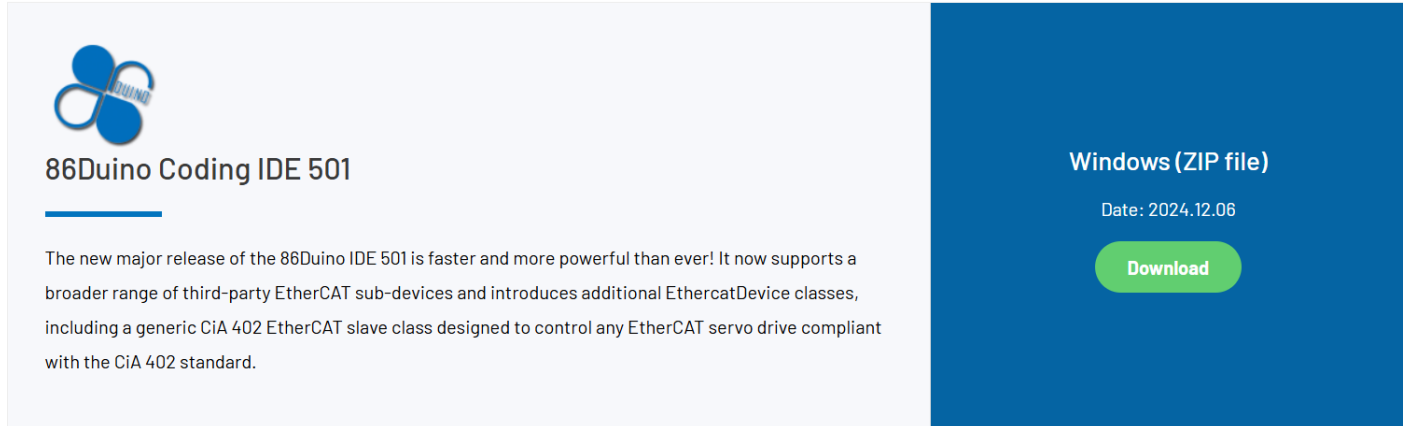


Connections are grouped by function:

- EtherCAT: MDevice → IN; OUT for daisy-chain.
- Power & Grounding:
 - VS+/VS-: system power +24 V/GND
 - VP+/VP-: field I/O power +24 V/GND
- Analog I/O:
 - AO voltage/current (software-selectable): AO00+ to device positive, AO00- to return.
 - AI: AI00+ to sensor positive, AI00- to sensor return.
- Indicators: PWR / RUN / ERR / L/A (see later section).
- Color legend: AO + Orange / - Black; AI + Green / - Black.

2. Software/Development Environment

Download 86duino IDE from <https://www.qec.tw/software/>.



86duino Coding IDE 501

The new major release of the 86duino IDE 501 is faster and more powerful than ever! It now supports a broader range of third-party EtherCAT sub-devices and introduces additional EthercatDevice classes, including a generic CiA 402 EtherCAT slave class designed to control any EtherCAT servo drive compliant with the CiA 402 standard.

Windows (ZIP file)

Date: 2024.12.06

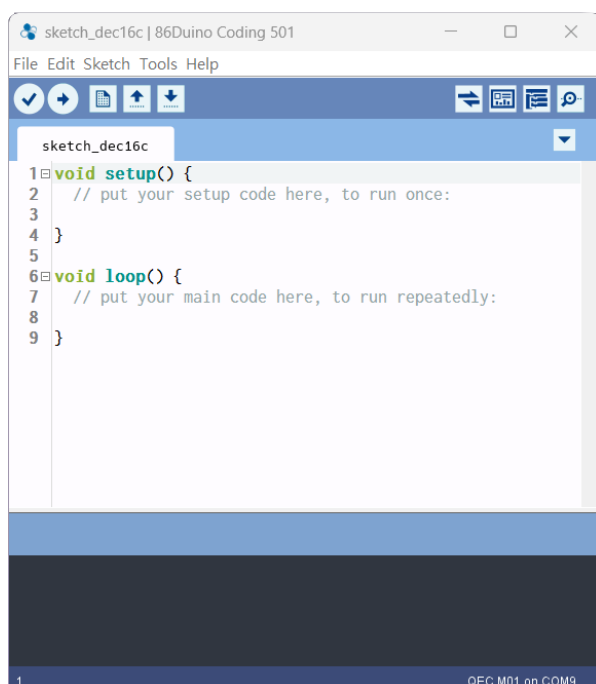
Download

After downloading, please unzip the downloaded zip file, no additional software installation is required, just double-click 86duino.exe to start the IDE.



***Note:** If Windows displays a warning, click Details once and then click the Continue Run button once.

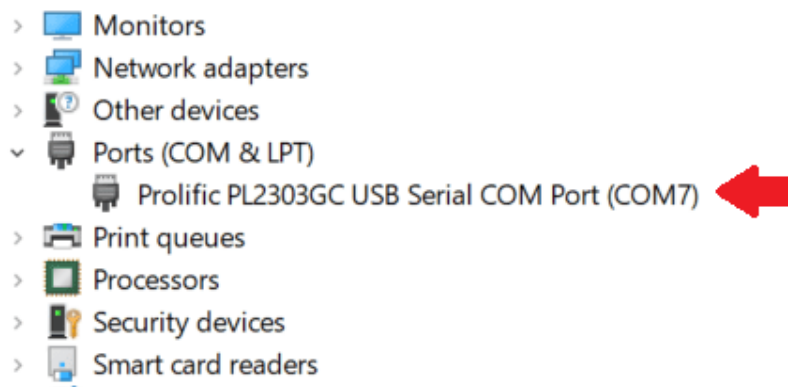
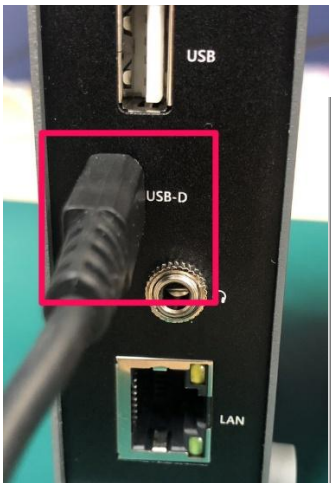
86duino Coding IDE 501+ looks like below.



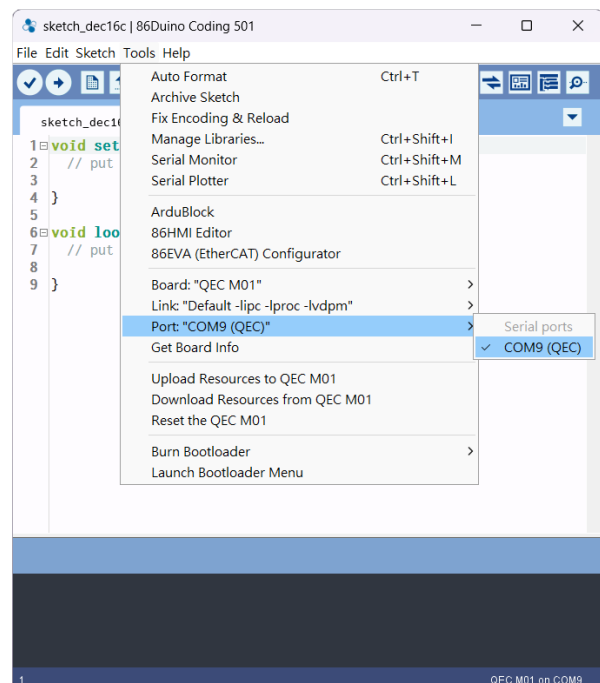
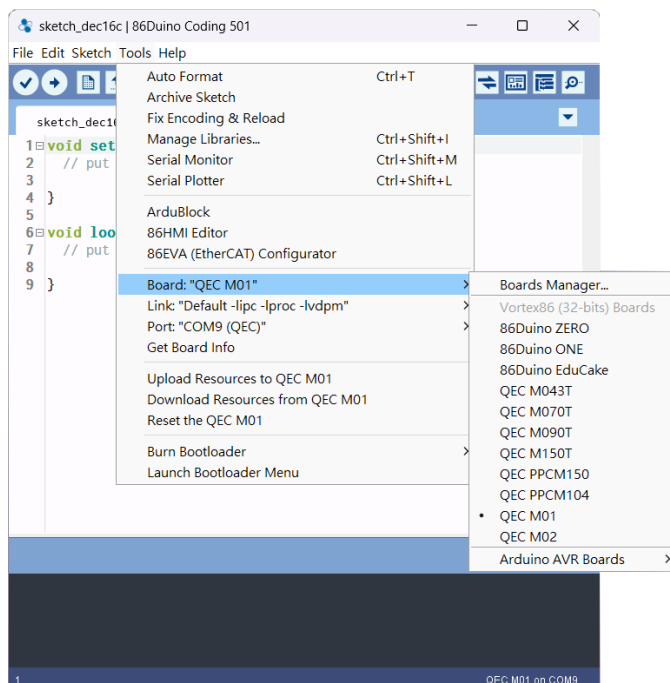
3. Connect to PC and set up the environment

Follow the steps below to set up the environment:

1. Connect the QEC-M-01 to your PC via a Micro USB to USB cable (86Duino IDE installed).
2. Turn on the QEC power.
3. Open **"Device Manager"** (select in the menu after pressing Win+X) -> **"Ports (COM & LPT)"** in your PC and expand the ports; you should see that the **"Prolific PL2303GC USB Serial COM Port (COMx)"** is detected; if not, you will need to install the required drivers.
(For Windows PL2303 driver, you can download [here](#))



4. Open the 86Duino IDE.
5. Select the correct board: In the IDE's menu, select **"Tools" > "Board" > "QEC-M01"** (or the QEC MDevice model you use).
6. Select Port: In the IDE's menu, select **"Tools" > "Port"** and select the USB port to connect to the QEC MDevice (in this case, COM9 (QEC)).



4. Use 86EVA with code

This example shows how to operate the EtherCAT MDevice (QEC-M-01) and the QEC-R11A44S module (EtherCAT Analog I/O module) through the 86Duino IDE's graphical low-code programming tool, 86EVA.

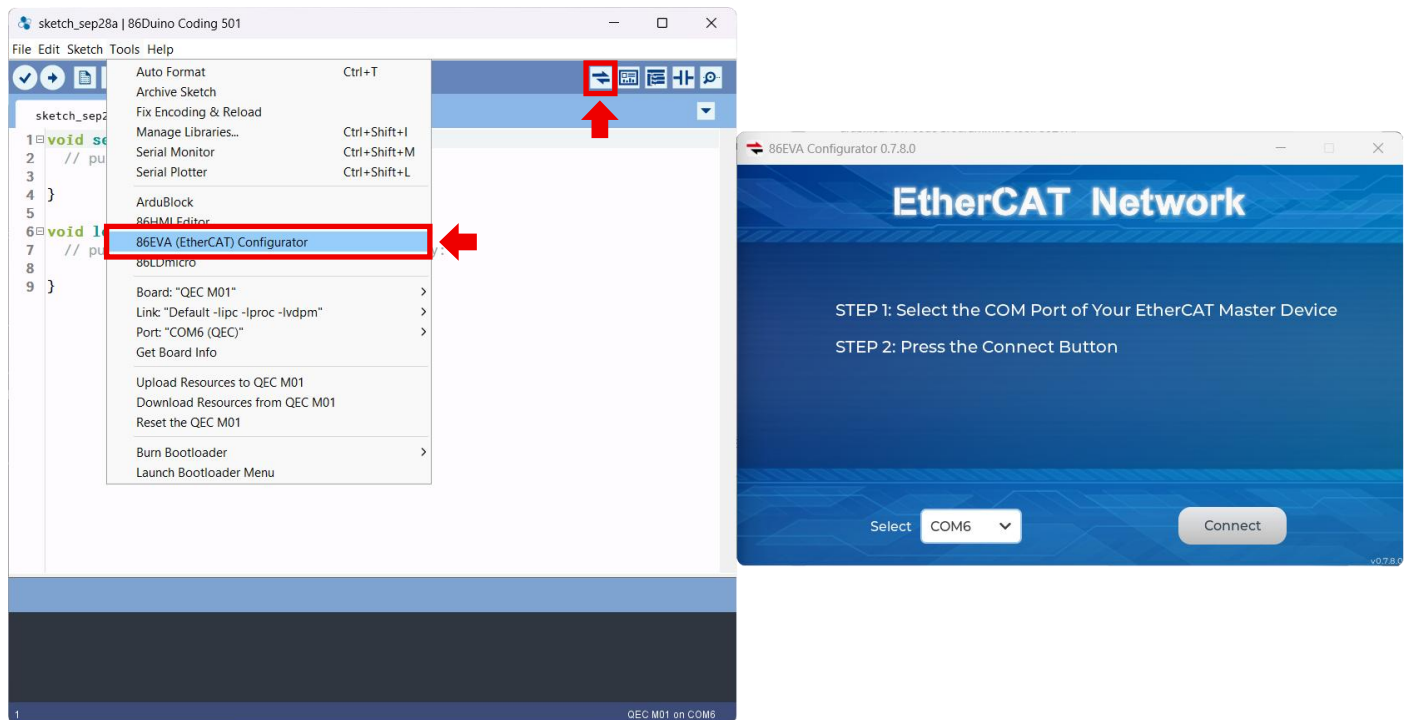
Software Tools Description:

- 86EVA (EVA, EtherCAT-Based Virtual Arduino):
is a graphical EtherCAT configuration tool based on the EtherCAT Library in the 86Duino IDE and is one of the development kits for 86Duino.

We will read analog input AI00 (voltage) and sweep analog output A000 from 0 V → 5 V in 1-V steps every second.

Step 1: Turn on 86EVA and scan

The 86EVA tool can be opened via the following buttons.



Please select the correct COM port and then click the “Connect” button.



Once you have confirmed that the correct COM port has been selected of QEC-M-01, press the Connect button to start scanning the EtherCAT network.



The connected devices will be displayed after the EtherCAT network has been scanned.



Step 2: Set the parameters

Press twice on the scanned device image to enter the corresponding parameter setting screen.

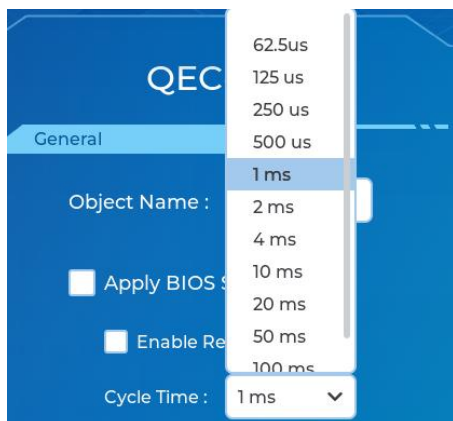
Step 2.1: QEC-M-01

Press twice on the image of the QEC-M-01 to see the parameter settings.

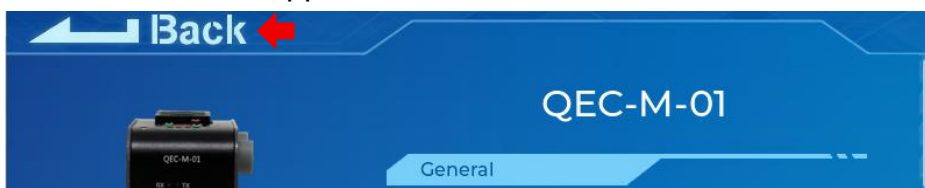


Please check the following configures.

1. Turn off the **"Apply BIOS Settings"**.
2. Select **"1ms"** to the Cycle Time.



Click **"Back"** in the upper left corner to return.



Step 2.2: QEC-R11A44S

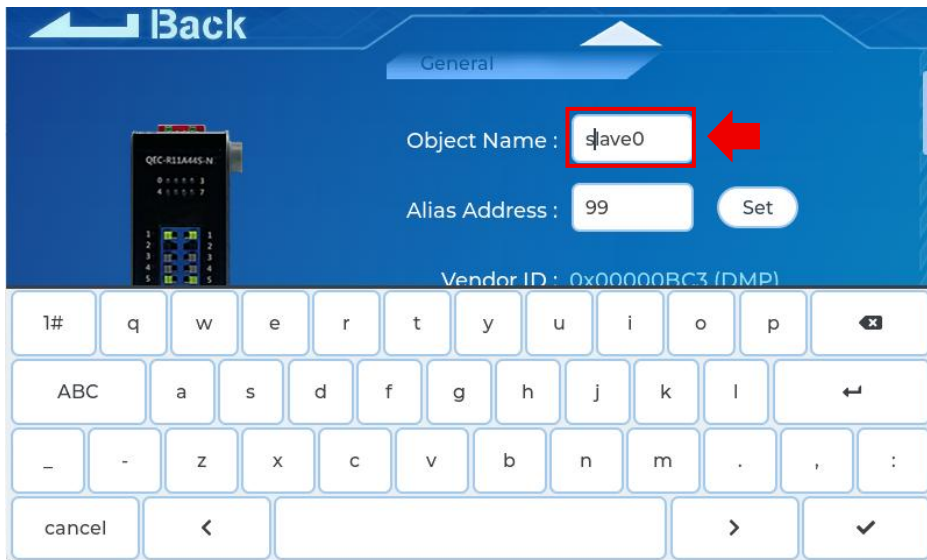
Press twice on the image of the QEC-R11A44S to see the parameter settings.



The page will show the Object Name, Alias Address, Vendor ID, Product Code, Virtual Arduino Mapping, and Virtual Servo Configuration parameters.

Please change the Object Name to “**slave0**”.

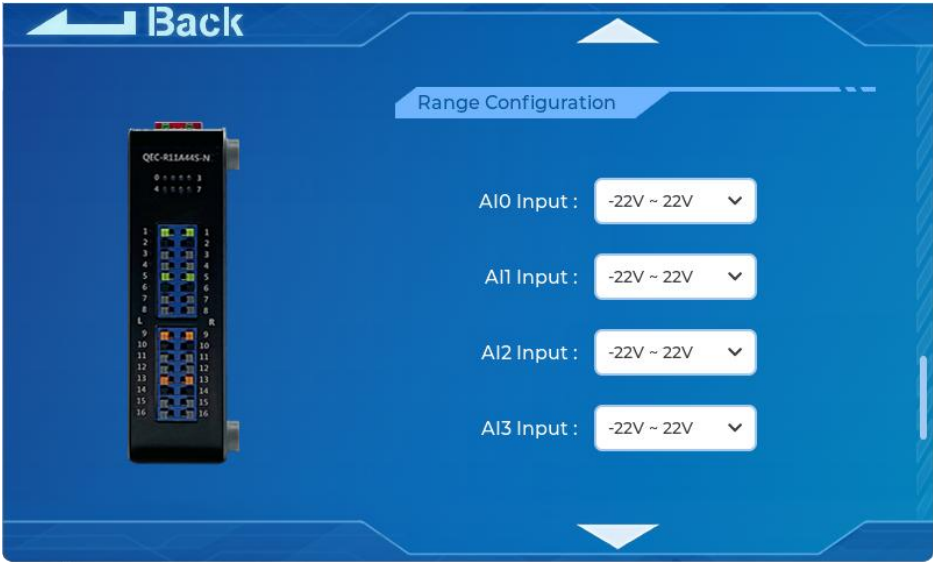
It'll appear a keyboard after you click the Object Name.



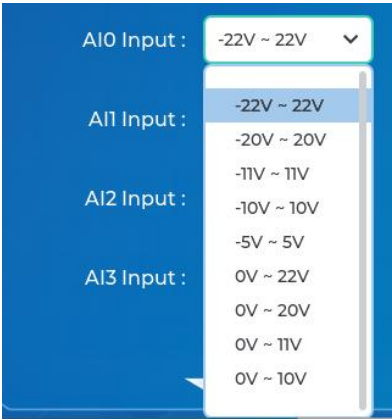
Step 2.2.1: Configure Analog I/O Range

Users can choose different analog input and analog output ranges. In this guide, please select AI0 Input’s analog input range to “**-22V ~ 22V**” (default), and AO0 Output’s analog output range to “**0V ~ 5V**” (default).

Go down to the **"Range Configuration"** area.
First, you can see 4-channel of analog input range configuration.



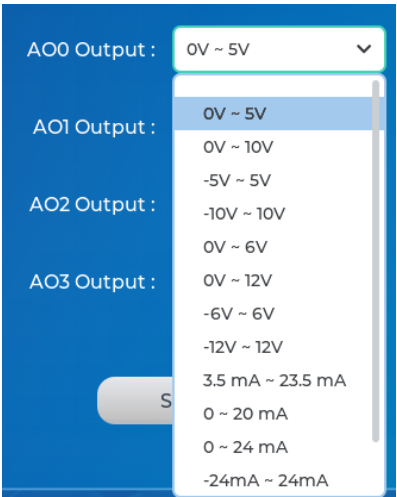
Options in the AI dropdown list are shown in the picture below.



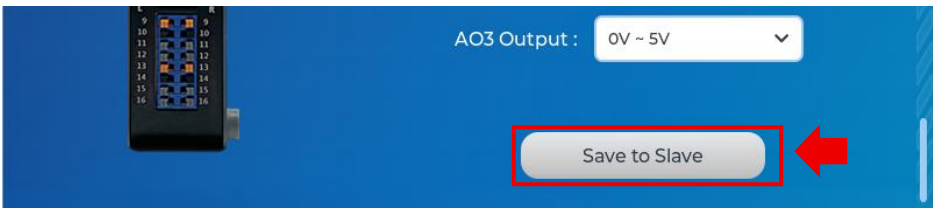
Then, you can see 4-channel of analog output range configuration.



Options in the AO dropdown list are shown in the picture below.



Then, click the “**Save to Slave**” button to save the range configuration to your QEC-R11A44S.



After successfully configuring the SubDevice, it'll display a "**Success**" window, and ask you to reset your SubDevice to apply the new settings.

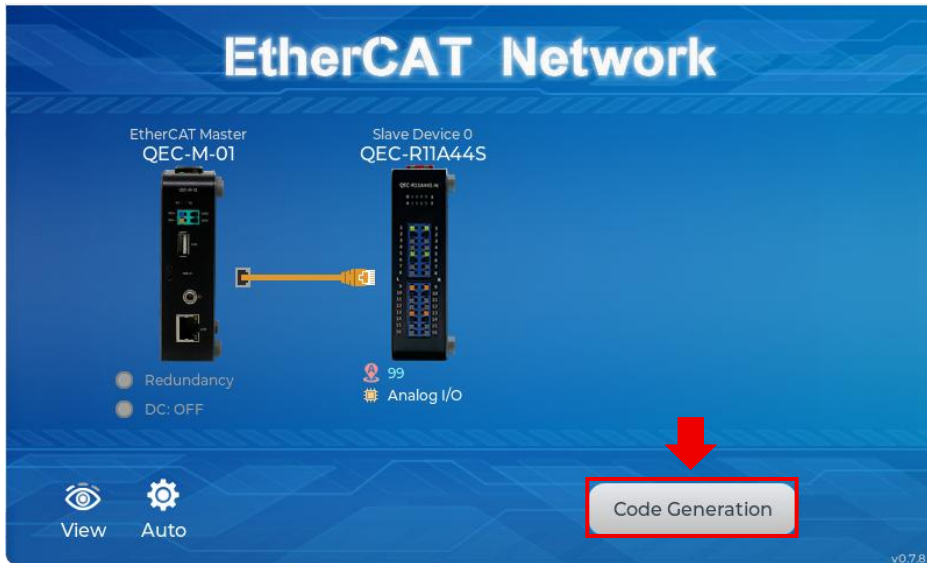


Now, the analog input and output range have been configured. Click "**Back**" in the upper left corner to return.

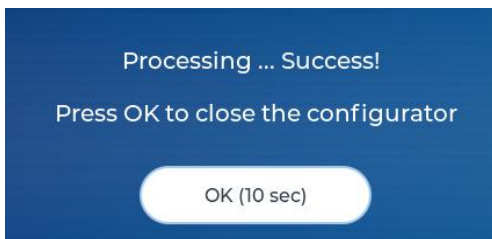


Step 3: Generate the code

Once you've set your device's parameters, go back to the home screen and press the "Code Generation" button in the bottom right corner.

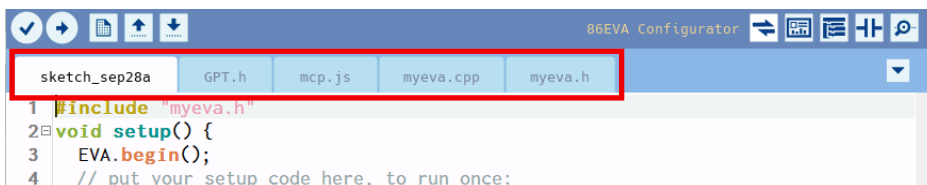


When you're done, double-click the OK button to turn off 86EVA, or it will close in 10 seconds.



The generated code and files are as follows:

- sketch_sep10b: Main Project (.ino, depending on your project name)
- myeva.cpp: C++ program code of 86EVA
- myeva.h: Header file of 86EVA



*Additional note:

After 86EVA generates code, the following code will be automatically generated in the main program (.ino), and any of them missing will cause 86EVA not to work.

1. `#include "myeva.h"` : Include EVA Header file
2. `EVA.begin();` in `setup()` : Initialize the EVA function

Step 4: Write the code

Before operating the EtherCAT network, you must configure it once. The process should be from Pre-OP to OP mode in EtherCAT devices. 86EVA will automatically handle the EtherCAT State Machine in the background.

The programming code from 86EVA are set as the following by default:

- QEC-R11 module: `EthercatDevice_QECR11A44S` object.
- EtherCAT mode: `ECAT_SYNC`.

And here is the setting by users:

- EtherCAT Cycle time: 1 millisecond.
- The `EthercatMaster` object ("EcatMaster") represents the QEC-M-01, while the `EthercatDevice_QECR11A44S` object ("slave0") represents the QEC-R11A44S module.

In this section, we will read analog input AI00 (voltage) and sweep analog output AO00 from 0 V → 5 V in 1-V steps every second.

A. In Setup Function:

In the `setup()` function, initialize communication, enter OP, and configure the analog ranges.

Follow the steps below:

1. Initialize Serial Communication
 - Start serial communication at a baud rate of 115200.
2. Start the 86EVA
 - Use the `EVA.begin()` function to start and initialize the EtherCAT network.

B. In Loop Function:

In the `loop()` function, print the measured AI voltage and step the AO voltage.

1. Logic
 - Read AI00 with `voltageRead(0)` and print the value.
 - Write AO00 with `voltageWrite(0, i)`, where *i* sweeps 0 → 5 → 0 (in volts), updating every 1 s.
2. Code Logic Summary
 - Use `voltageRead(ch)` to get the analog input voltage of channel *ch*.
 - Use `voltageWrite(ch, volts)` to set the analog output voltage of channel *ch*.

The example code is as follows:

```
#include "myeva.h"

int i = 0;
```

```



void setup() {
  Serial.begin(115200);
  EVA.begin();
}

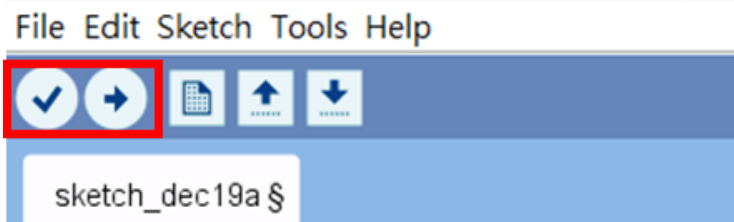
void loop() {
  // Print Analog Input Voltage value
  Serial.print("AI 00: ");
  Serial.println(slave0.voltageRead(0));

  // Cycle Analog Output Voltage from 0 to 5V
  slave0.voltageWrite(0, i);
  i++;
  if (i == 6) i = 0;

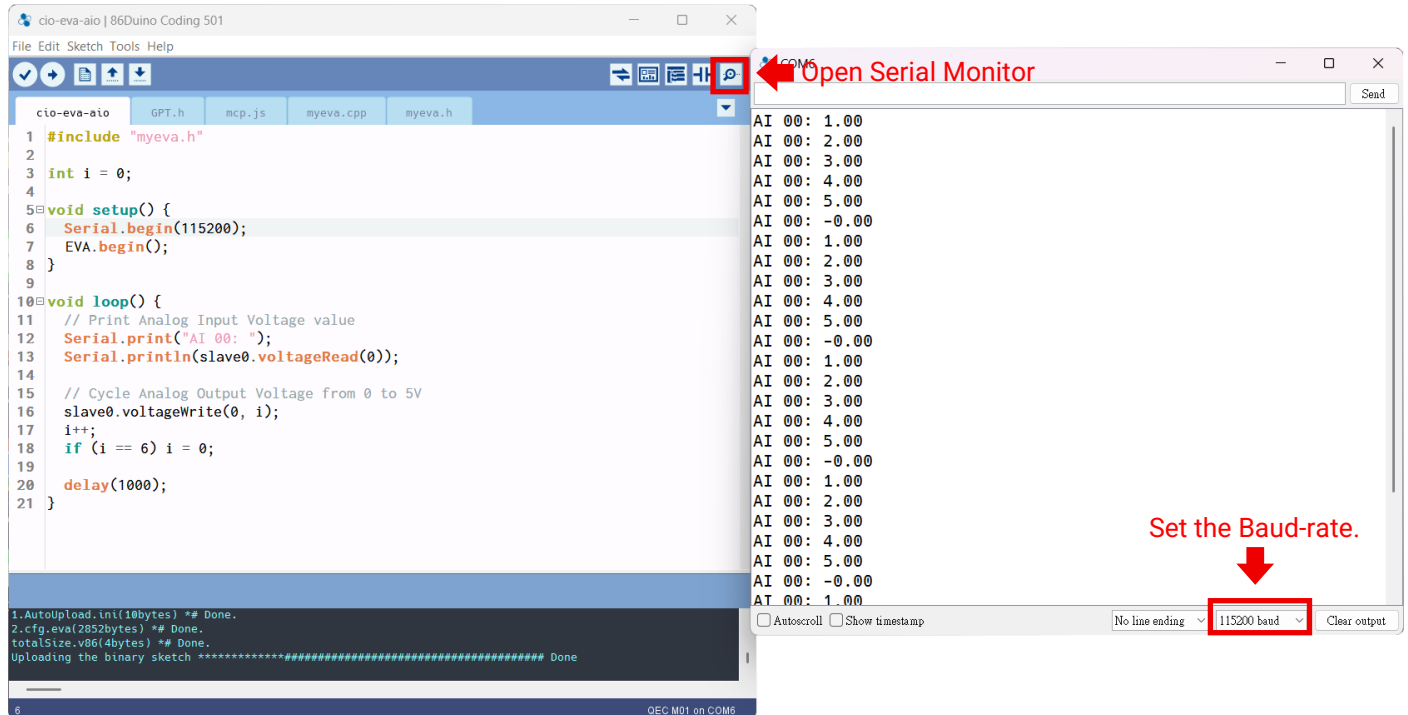
  delay(1000);
}

```

***Note:** Once the code is written, click on the toolbar to  compile, and to confirm that the compilation is complete and error-free, you can click  to upload.



After you successfully upload the program to the QEC-M-01, you can open the Serial Monitor on the 86Duino IDE. Please check that the Serial baud rate is the same as your setting.



It will print the analog input AI00 value (Voltage) to the serial monitor.

```

AI 00: -0.00
AI 00: -0.00
AI 00: 1.00
AI 00: 2.00
AI 00: 3.00
AI 00: 4.00
AI 00: 5.00
AI 00: -0.00
AI 00: 1.00

```

Troubleshooting

QEC-M-01 cannot successfully upload code

When you are unable to successfully upload code, please open 86EVA to check if your QEC EtherCAT MDevice's environment is abnormal. As shown in the figure below, please try updating your QEC EtherCAT MDevice's environment, which will include the following three items: Bootloader, EtherCAT firmware, and EtherCAT tool.



Now, we will further explain how to proceed with the update:

Step 1: Setting up QEC-M

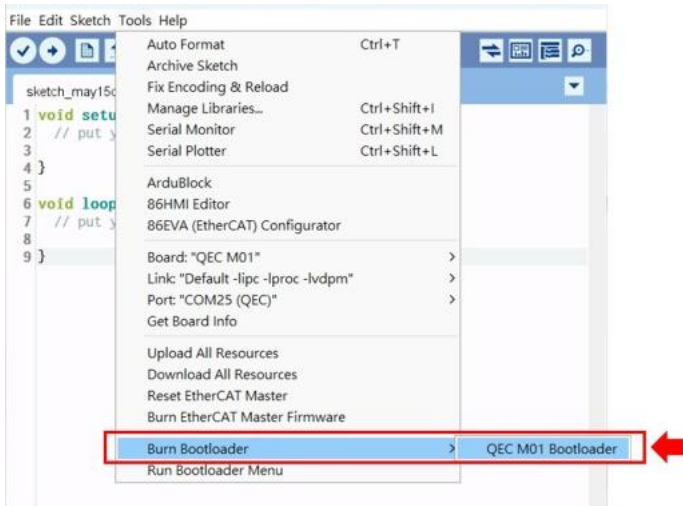
1. Download and install 86Duino IDE 500+ (or a newer version).
You can download it from [Software](#).
2. Connect the QEC-M: Use a USB cable to connect the QEC-M to your computer.
3. Open 86Duino IDE: After the installation is complete, open the 86Duino IDE software.
4. Select Board: From the IDE menu, choose **"Tools"** > **"Board"** > **"QEC-M-01"** (or the specific model of QEC-M you are using).
5. Select Port: From the IDE menu, choose **"Tools"** > **"Port"** and select the USB port to which the QEC-M is connected.

Step 2: Click “Burn Bootloader” button

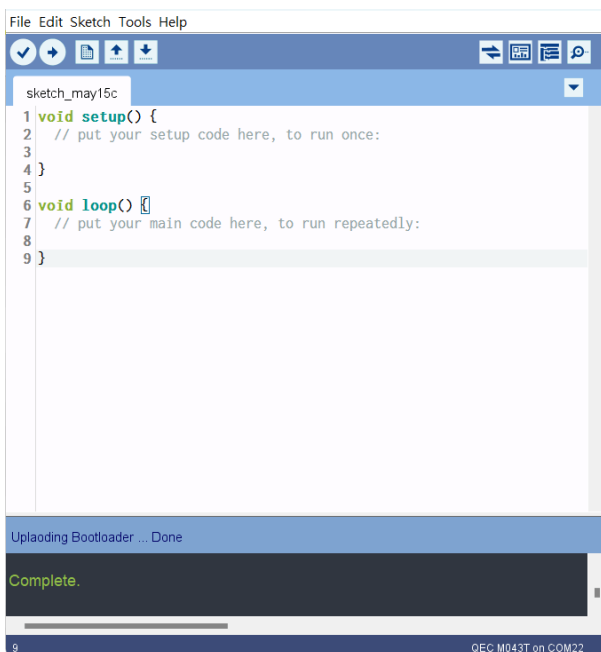
After connecting to your QEC-M product, go to “**Tools**”> “**Burn Bootloader**”.

The currently selected QEC-M name will appear. Clicking on it will start the update process, which will take approximately 5-20 minutes.

- QEC-M-01:



Step 3: Complete the Update



After completing the above steps, your QEC-M has been successfully updated to the latest version of the development environment.

Warranty

This product is warranted to be in good working order for a period of one year from the date of purchase. Should this product fail to be in good working order at any time during this period, we will, at our option, replace or repair it at no additional charge except as set forth in the following terms. This warranty does not apply to products damaged by misuse, modifications, accident or disaster. Vendor assumes no liability for any damages, lost profits, lost savings or any other incidental or consequential damage resulting from the use, misuse of, originality to use this product. Vendor will not be liable for any claim made by any other related party. Return authorization must be obtained from the vendor before returned merchandise will be accepted. Authorization can be obtained by calling or faxing the vendor and requesting a Return Merchandise Authorization (RMA) number. Returned goods should always be accompanied by a clear problem description.

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